

Plaslube® ABS 8006

Techmer Polymer Modifiers - *Acrylonitrile Butadiene Styrene*

General Information

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Material Status	• Commercial: Active
Availability	• North America
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Sheet Extrusion

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.02		ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
220°C/10.0 kg	2.3	g/10 min	
230°C/3.8 kg	0.20	g/10 min	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	6000	psi	ASTM D638
Tensile Elongation (Yield)	3.0	%	ASTM D638
Flexural Modulus	280000	psi	ASTM D790
Flexural Strength	8500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°F, 0.125 in	3.2	ft·lb/in	
73°F, 0.125 in	7.5	ft·lb/in	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Annealed)	175	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Annealed)	201	°F	ASTM D648
Vicat Softening Temperature	203	°F	ASTM D1525 ²

Notes

¹ Typical properties: these are not to be construed as specifications.

² Rate A (50°C/h)

